



**GEMCO**

**PARTS & SERVICE DIVIS**

**301 SMALLEY AVENUE**

**MIDDLESEX, NJ 08846-2269**

**(908) 752-0499 FAX: (908) 752-5**

EFFECTIVE 10-15-01 VER. A

**CONTRACTED MAINTENANCE SERVICES**

**CONTRACT #103**

**FOR GEMCOMATIC SYSTEMS**

As a manufacturer, you are aware how costly down-time can be. Gemco now offers a Contracted Maintenance Services for its customers to assure proper care is given to your equipment. For continued reliable performance inspections will be made every four months.

**EACH INITIAL CONTRACT WILL INCLUDE:**

- A. Three service calls per year.
- B. First call, check original installation and operating procedures.
- C. Copies of service report for each call.
- D. One day of labor to cover multi-point maintenance
- E. Up to three hours of travel time.

**MAINTENANCE PROCEDURE INCLUDES INSPECTION AND ADJUSTMENT OF:**

- 1. Rotary union-Air passage interface for remote operations.
- 2. Complete pneumatic system; add oil to trio-control as required
- 3. All safety interlocks and switches
- 4. Position cam, valve and brake cams
- 5. Pneumatic lift cylinders. Adjust flow control valves
- 6. Pneumatic rotary actuator; adjust stroke as required.
- 7. Valve disc, seat ring, eccentric bushings and drive coupling.

**CONTRACT PRICE PER UNIT, F.O.B. MIDDLESEX, NJ ..... \$ 2,400.00 PER YEAR**  
**IF COMBINED WITH A BLENDER OR DRYER CMS \$1,200.00 PER YEAR**

NOTE: Should inspection indicate replacement parts and/or repairs be made to assure continued performance, additional labor and parts cost to install, repair and/or replace the necessary parts will apply:  
CONSULT FACTOR FOR CURRENT CHARGES.

**ADDITIONAL CHARGES:**

1. Mileage - \$ 0.35/mile.
2. Hotel and meals as accrued, if overnight stay is required.
3. Airfare-actual cost, and rental car.
4. \$ 87.50 an hour for travel to and from job site.
5. Parts.