



**GEMCO**

**PARTS & SERVICE DIVIS**

**301 SMALLEY AVENUE**

**MIDDLESEX, NJ 08846-2269**

**(908) 752-0499 FAX: (908) 752-5**

EFFECTIVE: 10-15-01 VER. A

**CONTRACTED MAINTENANCE SERVICES**  
**CONTRACT #201**  
**FOR**  
**VACUUM TUMBLE DRYERS AND FORMULATORS**

As a manufacturer you are well aware how costly down-time can be. Gemco now offers Contracted Maintenance Services for its customers to assure proper care and service is given to your equipment. For continued reliable performance, inspections will be made every four months.

**EACH CONTRACT WILL INCLUDE:**

- A. Three service calls per year.
- B. First call, check original installation and operating procedures.
- C. Copies of multipoint checklist for each call.
- D. One day of labor to cover multi-point maintenance per call.
- E. Up to three hours of travel time.

**MAINTENANCE PROCEDURE INCLUDES INSPECTION AND ADJUSTMENT OF:**

- 1. Reducer and motor; add lube oil, change oil in new reducer.
- 2. Pneumatic brake assembly; inspect brake pucks and calipers.
- 3. Gear-pinion/chain sprocket, main drive; add grease as required.
- 4. All vee belt arrangements.
- 5. Trio control (filter-lubricator-regulator) inspect filter, add oil as required.
- 6. Rotary joint-heat media inlet/outlet; packing gland.
- 7. Pillow block bearings; add grease as required.
- 8. Expansion bearings; clearance alignment for expansion.
- 9. External stuffing box, vacuum tube, adjust & tighten or re-pack, as required.
- 10. Internal seal assembly, vacuum tube, adjust & tighten or re-pack, as required.
- 11. Vacuum tube filter assembly, inspect, change as required.
- 12. Vacuum tube orientation; adjust as required.
- 13. Vacuum tube clamp; adjust & tighten as required.
- 14. Access cover (s); inspect gaskets, check for leakage.
- 15. Discharge valve; inspect seat, check for leakage.
- 16. Dryer jacket; check for entrapped air, hot spots; relieve as required.
- 17. Vacuum test dryer for leaks.
- 18. Safety check

**CONTRACT PRICE PER UNIT, F.O.B. MIDDLESEX, NJ \$ 2,400.00 PER YEAR**

Should inspection indicate replacement parts and/or repairs be made to assure continued performance, additional labor and parts cost to install repair, and/or replace the necessary parts will apply: CONTACT FACTORY FOR CURRENT PRICING

**ADDITIONAL CHARGES:**

1. Mileage - \$ 0.35/mile.
2. Hotel and meals as accrued, if overnight stay is required.
3. Airfare-actual cost,and rental car.
4. \$ 87.50 an hour for travel to and from job site.
5. Parts.